

Work Order ID 123958

123958

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Item ID: D407-728-311

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Replacement Wearpad 206L Low & 407 Low/High

Stop

NS2

Start Date: 9/04/14

Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/10/14

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

DAS
06
9-89

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D407-728-311CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

DAS
06
9-89

120

QC

Memo

0.00

Quality Control

SEP 11 2014

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Item ID: D407-728-311

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Wearpad 206L Low & 407 Low/High

Start Date: 9/04/14 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 9/10/14 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				2	DAS 06 9-89	SEP 11 2014	
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D407-728-311 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Ship

MLJ 1409-11
MLJ 1409-11

Lcklist Print

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Work Order ID: 123958

123958

Parent Item: D407-728-311

D407-728-311

Parent Item Name: Replacement Wearpad 206L Low & 407 Low/High

Start Date: 9/04/14

Required Date: 9/10/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A05.10.19New issueKJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3339-3		Manufactured	No			120	Each	2.0000	5	10			
2 *D3339-3*									**			SEP 09 2014	
Wearpad Centre													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST602				2		8X 123959			
				82352				2		2x			
D3339-5		Manufactured	No			120	Each	13.0000	1	2			
2 *D3339-5*									**			DAS 28 9-89	
Wearpad Fwd													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST609				13					
				35706				3					
				86249				10		2x			
D3339-9		Manufactured	No			120	Each	1.0000	1	2			
2 *D3339-9*									**			DAS 28 9-89	
Wearpad Aft													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST609				1		1x B114166			
				83596				1		1x			
MS27039-1-08		Purchased	No			120	Each	1,944.000	28	56			
2 *MS27039-1-08*									**			DAS 28 9-89	
Screw													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST305				1944					
				m123265				4					
				m125654				3					
				m128636				1937		56x			

Picklist Print

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Work Order ID: 123958

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Parent Item: D407-728-311

D407-728-311

Parent Item Name: Replacement Wearpad 206L Low & 407 Low/High

Start Date: 9/04/14

Required Date: 9/10/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0332J

Purchased

No

120

Each

1,901.000

28

56

NAS1149D0332J

Washer

**

DAS
28
9-88

SEP 09 2014

DAS
08
9-88

Location

Loc Qty

Loc Code

CA

39

m129682

39

ST276

1862

m128606

46

m128612

1633

m129624

183

56x

Handwritten signature

REFERENCE ONLY

206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT